

Page 1 of 1

All amounts are calculated in domestic currency.

All Item ID/GL/WOs All Rec. Employees All Currencies

[illegible]

JC 0 14

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 975862
Ship Date 04Feb16 at 10:29 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-890877- 1 Your PO # 31143
STAINLESS STEEL ROUND BAR 304L
1.00" DIA X 144.0000"

Heat Number	Tag No	Quantity	PCS	MTR	Wt LBS
X7R2	499266	12 FT	1		32

2) Our Order PEC-890877- 5 Your PO # 31143
ALUMINUM FLAT BAR 6061-T6511
.50" x 2.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	MTR	Wt LBS
103821-2-1-A-1	499267	12 FT	1		14

3) Our Order PEC-890877- 9 Your PO # 31143
ALUMINUM FLAT BAR 6061-T6511
1.250" x 2.00" X 144.0000"

BACK ORDERS FROM B/L 975419

TOTAL:	Tags	PCS	LBS
	2	2	46

Heat Number 103821-2-1-A-1
X7R2 *** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 975862
Ship Date 04Feb16 at 10:29 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL GW. 54 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL ROUND BAR 304L
1.00" DIA X 144.0000"
PART NO.

PO/Ref 31143

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by: _____

Certificate of Mill Test Results
BL PEC-975862-001
29Jan16
Pg 1/1



METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

740 Imperial Road North

Certificate: 137381 12

Mail To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:

THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 1/29/2016 Page: 1

Steel: 304/304L

Finish: CD

Corrosion: ASTM A262-10 PRACT A/E OK
Red Ratio: 69.4 : 1

Your Order: PEC272114

NAS Order: PN 0061232 01

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
UNS 30400/30403 EN 10204 3.1, ASTM A484/13a
ASTM A276/33, ASTM A479/13a, ASTM A182/13 CHEM ONLY,
ASTM A276/13, ASTM A182/10 CHEM ONLY
AMS 5639H, AMS 5647J, AMS QQS-763C, QQS-763F, ASTM F899/11
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/08 CL 1 GR B8
ASTM A193/10A-ASME SA193/10 CL 1 GR B8

REMARKS:

COMPLIES W/REQUIREMENTS OF DPMR 252.225-7009 ED DIRECTIVE
2011/65/EU, ROHS, EAF+AD+CC. NO WELD REPAIR, MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

DAS
14
9.99 16/02/08

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Places	Commodity Code
BH7144 7		1.0000		1.333	144.00	13	1	

CHEMICAL ANALYSIS									
CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)									
Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323									
Chemical Analysis per ASTM A751/08									
PERCENT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %
X7R2	US	.0248	.1725	18.0785	.4030	1.3305	.3035	.0779	8.5295
									.0320

S % .0260
SI % .2995

MECHANICAL PROPERTIES

Product Id	1 d o f c f	HB No.	.2YS KSI	UTB KSI	RA %	ELong % 4D
BH7144 7	R L	220.0	79.35	103.98	68.89	42.93

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARX

1/29/2016

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
50" x 2.00" x 144.0000"

PO/Ref 31143
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-975862-002
29 Jan 16
Pg 1/1



Nanshan America
Advanced Aluminum Technologies
3600 US Hwy 52 South
Lafayette, Indiana 47909
Main Office: (765) 269-4360

CERTIFIED INSPECTION REPORT FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
103821	2

BLT TO 10038 - B01-ThyssenKrupp Materials NA, Toro	MANIFEST NUMBER 7950	DIE NUMBER 1112	DATE OF SHIPMENT 5/29/2015
SHIP TO 10038 - B01-ThyssenKrupp Materials NA, Toro	CUSTOMER PO PEC-266714	ALLOY (6061)	TEMPER T6511
CUSTOMER PART NUMBER	CUSTOMER PART NUMBER 40-00788	SALESMAN Scott Rarick	Applicable Requirements ASTM B221-14/AMS-QQ-A-200/B (2012-09) T6511 also conforms to 16 ASME SB221 - 1998 sect II

Melted in USA
Manufactured in USA

Mechanical Properties

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
103821 2 1-A-1	6061	15050702	05/23/15	46.9	42.6	16%		

Chemical Limits

Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Al	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Each	Total
6061	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Minimum	0.80	0.70	0.40	0.15	1.20	0.35	0.05	0.25	0.15	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	
Maximum																				0.15

Density: Electrical Conductivity: Thermal Conductivity: Alloy Constant:

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Al	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
1505078	0.68	0.31	0.37	0.08	0.92	0.08	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	97.51	

Nanshan America hereby certifies that the material covered by this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Mercury is not a normal contaminant in aluminum alloys. All Material is ROHS Compliant. Neither mercury nor any of its compounds were utilized by Nanshan America in the manufacture of this material. Material complies with FAR BAA (FAR 52.225-1, Buy American Act-Supplies), DFARS BAA (DFARS 252.225-7001 Buy American Act & Bal of Payments Progl), and FAR TAA (FAR 52.225-5 Trade Agreements) Temper T6511 meets T6 Requirements

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061T6
DATE: 16/02/08

PO / BATCH NO: 31143/134178

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 12'
QUANTITY INSPECTED: 12'
QUANTITY REJECTED: _____

THICKNESS ORDERED: .500X2.00
THICKNESS RECEIVED: .500X2.00
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> <u>0.09</u>	SIGNED OFF BY: _____
DATE: <u>16/02/08</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 304
DATE: 16/02/08

PO / BATCH NO: 31143/134178

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 11.750'
QUANTITY INSPECTED: 11.750'
QUANTITY REJECTED: _____

THICKNESS ORDERED: RB 1.00
THICKNESS RECEIVED: RB 1.00
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/>	N	
CORROSION	Y	<input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	N	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	
CORRECT THICKNESS	<input checked="" type="radio"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/>	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> <u>9-89</u> DATE: <u>16/02/08</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 1 of 7

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

E-MAILED
1/27/2016

JAN 27 2016

Contact Name

Vendor Phone 905 669 9444

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B2.750X03.750 MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 6061-T6 BAR 3" X 4" ACCEPTABLE AS PER JEAN-LUC	6061-T6 BAR 2.75 X 3.75	2/3/2016 Yes 2/3/2016		12.00 f	\$33.29	\$399.50
Line Total:							\$399.50
2	M7075T6B5.000X0.375 MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE	7075-T6 BAR 5.000" X 0.375"	2/12/2016 Yes 2/12/2016		24.00 f	\$24.33	\$584.00
Line Total:							\$584.00

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:

1/26/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 2 of 7

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	2/12/2016	12.00	\$24.17	\$290.00
			Yes	f		
			2/12/2016			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$290.00

4	M304R1.000	304 round bar 1.00	2/3/2016	12.00	\$5.87	\$70.40
			Yes	f		
			2/3/2016			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$70.40

5	M304RO.750	304 SS Roundbar .750	2/3/2016	12.00	\$3.30	\$39.60
			Yes	f		
			2/3/2016			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:

1/26/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 3 of 7

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$39.60

6 M304S16GA 304/316 Sheet .063 2/3/2016
Yes
2/3/2016

96.00
sf

\$4.25

\$408.00

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total: \$408.00

7 M6061T6B0.250X06.000 6061-T6 Bar .250 x 6.00 2/3/2016
Yes
2/3/2016

12.00
f

\$4.13

\$49.50

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$49.50

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31143**

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 4 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

8	M6061T6B0.500X02.000	6061-T6 Bar .500 x 2.00	2/3/2016	12.00	\$2.63	\$31.50
			Yes	f		
			2/3/2016			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

16/2/16
540

Line Total: \$31.50

9	M6061T6B0.750X00.750	6061-T6 Bar .750 x .750	2/3/2016	12.00	\$2.92	\$35.00
			Yes	f		
			2/3/2016			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$35.00

10	M6061T6B00750X00.125	6061-T6 Bar .750 x .125	2/3/2016	60.00	\$0.58	\$35.00
			Yes	f		
			2/3/2016			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

2016-02-03

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:

1/26/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 5 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

11 M6061T6B1.500X01.250 6061-T6 Bar 1.50 x 1.25 2/3/2016
Yes
2/3/2016

24.00 ✓
f \$4.88 \$117.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

8/16-02-03

12 M6061T6B2.000X01.250 6061-T6 Bar 2.00 x 1.25 2/3/2016
Yes
2/3/2016

12.00 ✓
f \$2.25 \$27.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

14/2/15
SD

Line Total: \$27.00

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 6 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Chantal Lavoie

13	M6061T6B2.500X03.500	6061-T6 Bar 2.50 x 3.50	2/3/2016	12.00	\$23.06	\$276.75
			Yes	f		
			2/3/2016			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$276.75

14	M6061T6R0.750	6061-T6 Round Bar .750"	2/3/2016	24.00	\$1.46	\$35.00
			Yes	f		
			2/3/2016			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$35.00

15	M7075T6B2.000X00.750	7075-T6 BAR 2.000' X 0.750"	2/12/2016	12.00	\$22.08	\$265.00
			Yes	f		
			2/12/2016			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:

1/26/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31143**

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 7 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

				Line Total:	\$265.00
16	71401-45	PROCUREMENT QUALITY CLAUSES	2/3/2016	1.00	\$0.00
					\$0.00
Procurement Quality Clauses					
A005 right of entry					
A012 chemical and physical test report					
A016 personnel qualification					
A017 raw material identification (as applicable)					
A026 certification of material conformance					
A041 quality management system					
A042 dart notification by supplier					
A043 retention of quality documents					
				Line Total:	\$0.00
				PO Total:	\$2,663.25

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 1/26/2016